

AMENDMENT

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IN THE CLAIMS:

Clean version of amended claim 1:

1. (Amended) A light-weight golf club shaft comprising, sequentially:
said golf club shaft having a longitudinal axis;
an inner layer;
said inner layer being a first angled layer concentric with said longitudinal axis;
said first angular layer having a circular cross section;
a first straight layer formed on said first angled layer;
said first straight layer being concentric with said longitudinal axis and having a circular cross section;
a second angled layer formed on said first straight layer;
said second angled layer being concentric with said longitudinal axis and having a circular cross section;
a second straight layer formed on said second angled layer;
said second straight layer being an outer layer concentric with said longitudinal axis and having a circular cross section;
said shaft having a length along a longitudinal direction;
each of said layers extend over an entirety of said length of said shaft;
each of said layers includes fiber-reinforced composite material containing reinforcing fibers;
said reinforcing fibers of said second angled layer being oriented at an angle relative to said longitudinal direction of said shaft; and
said second angled layer having at least one of said angle and a thickness effective to provide said shaft with a torsional strength of at least 120 kgf×m×degrees and a weight of from 30 to 40 g.

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